



Coal Harbour® Snag Resistant Contrast Stitch Ladies' Sport Shirt - L4006

Product Features:

- 6.3-oz, 100% polyester flat tricot micropique knit
- Self fabric collar
- Contrast stitching at side, side slits, shoulder and button holes
- 3-button Y-placket
- Slightly contoured side seams for a feminine fit
- Coal Harbour® engraved, dyed-to-match pearlized buttons
- Reinforced topstitching throughout

Ladies' sizes XS – 4XL

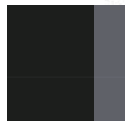
Comparable Styles:

- S4006 – Snag Resistant Contrast Stitch Sport Shirt
- S445 – Snag Resistant Sport Shirt
- L445 – Snag Resistant Ladies' Sport Shirt
- Y445 – Snag Resistant Youth Sport Shirt
- TS445 – Snag Resistant Tall Sport Shirt
- S445LS – Snag Resistant Long Sleeve Sport Shirt
- S4001 – Snag Resistant Colour Block Sport Shirt
- L4001 – Snag Resistant Colour Block Ladies' Sport Shirt

Available Colours and PMS Colours

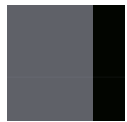
Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

**Black/
Iron Grey**



Black 6C/
A Little Darker
Than 7540C

**Iron Grey/
Black**



A Little Darker
Than 7540C/
Black 6C

**White/
Iron Grey**



N/A/ A Little
Darker Than
7540C

**Blue Lake/
Iron Grey**



Between 645C &
646C/ A Little
Darker Than
7540C

Fabric Features / Details:



L4006 - Coal Harbour® Snag Resist Contrast Stitch Ladies' Sport Shirt

GARMENT MEASUREMENTS

| Size | XS | S | M | L | XL | 2XL | 3XL | 4XL |
|-----------------------|---------|---------|---------|---------|---------|---------|---------|---------|
| Chest - Half Measure | 18" | 19" | 20" | 21 1/2" | 23" | 24 1/2" | 26 1/2" | 28 1/2" |
| Chest - Full Measure | 36" | 38" | 40" | 43" | 46" | 49" | 53" | 57" |
| Body Length from HPS | 25" | 25 1/2" | 26" | 27" | 28" | 29" | 29 1/2" | 30" |
| Sleeve Length from CB | 14 1/8" | 14 5/8" | 15 1/8" | 15 7/8" | 16 5/8" | 17 1/4" | 18 1/4" | 19 1/4" |

Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions..

LADIES' General Sizing Guide

| Size | XS | S | M | L | XL | 2XL | 3XL | 4XL |
|--------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Numeric Size | 2 | 4-6 | 8-10 | 12-14 | 16 | 18-20 | 22 | 24 |
| Bust | 32"-34" | 35"-36" | 37"-38" | 39"-41" | 42"-44" | 45"-47" | 48"-51" | 52"-55" |
| Waist | 24"-25" | 26"-27" | 28"-30" | 30"-32" | 33"-35" | 36"-38" | 40"-42" | 42"-44" |
| Hip | 33"-35" | 35"-37" | 37"-39" | 39"-41" | 42"-44" | 45"-47" | 48"-50" | 50"-52" |
| Sleeve Length - CB | 30"-30 1/2" | 30 1/2"-31" | 31 1/2"-32" | 32 1/2"-33" | 33 1/2"-34" | 34"-34 1/2" | 34 1/2"-35" | 34 1/2"-35" |

COAL HARBOUR®

PRINTING INSTRUCTIONS FOR POLYESTER WICKING FABRICS

Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the printing process. Here are some tips to effectively decorate our performance products.

- Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.
- Dryer temperature and belt speeds must be changed accordingly for polyester fabric.
- If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.
- **Screen Printing:** These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.
- Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.
- **Heat Transfers:** Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light coloured fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- **Sublimation Printing:** As noted for the poly mark heat transfers, this process can only be done on white or very light coloured fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.
- A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.